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**Vendor:**Microsoft

**Exam Code:**MB6-884

**Exam Name:**Microsoft Dynamics AX 2012 Lean  
Manufacturing

**Version:**Demo

### QUESTION 1

You add a Value Stream to an Organization hierarchy in the Organization administration module of Microsoft Dynamics AX 2012, and publish the Organization hierarchy. How is the Value Stream in the published Organization hierarchy distinguished from Value Streams not belonging to Organization hierarchies?

- A. A new record is created for the Value Stream added to the Organization hierarchy and it contains a reference to the Organization hierarchy.
- B. The In hierarchy check box in the Value Stream is selected.
- C. The DUNS number field in the Value Stream contains a reference to the Organization hierarchy code.
- D. After the Value Stream is added to a hierarchy, it can be edited only in the Hierarchy designer and not in the Value Stream form.

Correct Answer: B

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### QUESTION 2

You need to post any forward flushing issue transactions for a process Kanban job. To which status should you advance the job?

- A. Planned
- B. In Progress
- C. Prepared
- D. Completed

Correct Answer: C

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### QUESTION 3

An inventory controlled transfer Kanban is posted in Microsoft Dynamics AX 2012. To which ledger accounts does the transaction post?

- A. work In Process (WIP) and Cost of Goods Sold (COGS)
- B. Product Inventory and Product Inventory
- C. Work In Process (WIP) and Product Inventory
- D. Product Inventory and Cost of Goods Sold (COGS)

Correct Answer: C

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### QUESTION 4

You are setting up a production flow in Microsoft Dynamics AX 2012. You assign two production flow versions to the production flow. You need to activate both versions of the production flow. What must be true so that you can successfully activate both versions?

- A. The periods between the effective date and the expiration date in the two versions do not overlap.
- B. One version has both the effective date and the expiration date defined, and the other version has a value defined for the expiration date, but no value defined for the effective date.
- C. The periods between the effective date and the expiration date in the two versions overlap, but the Period for actual cycle time (days) values are different.
- D. The periods between the effective date and the expiration date in the two versions overlap, but the Maximum takt time values are different.

Correct Answer: A

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#### QUESTION 5

Which Lean manufacturing concept establishes a production context and a cost context for the Microsoft Dynamics AX 2012 Kanban scenarios?

- A. Capable to Promise (CTP)
- B. mixed mode manufacturing
- C. production flows
- D. semi-finished products

Correct Answer: C

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#### QUESTION 6

You are creating a rule for an event Kanban.

You need to ensure that Kanban cards automatically print when the first job of the Kanban flow is registered as In Progress. Which Automatic printing option should you use?

- A. Start
- B. Plan
- C. Receive
- D. Prepare

Correct Answer: A

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#### QUESTION 7

Which of the following are Kanban replenishment strategies in Microsoft Dynamics AX 2012? (Each correct answer presents a complete solution. Choose three.)

- A. Fixed Quantity
- B. Event
- C. Classic
- D. One-Card
- E. Scheduled

Correct Answer: ABE

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#### **QUESTION 8**

Which event Kanban requires the Pegging event processing batch process to create Kanbans?

- A. stock replenishment event
- B. sales line event
- C. BOM line event
- D. Kanban line event

Correct Answer: C

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#### **QUESTION 9**

In Microsoft Dynamics AX 2012, what does a process activity do?

- A. Configure a schedule for consuming material from a specific warehouse.
- B. Move materials from a work cell to a supermarket.
- C. Move materials from inventory to Work in Process (WIP).
- D. Convert materials into products.

Correct Answer: D

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#### **QUESTION 10**

You are creating event Kanban rules in Microsoft Dynamics AX 2012. You need to replenish material that is required for a downstream process activity. Which event type should you activate?

- A. Kanban line event
- B. stock replenishment event

C. sales event

D. BOM line event

Correct Answer: A

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#### **QUESTION 11**

Which of the following are valid BOM line events? (Each correct answer presents a complete solution. Choose two.)

A. Manual

B. Automatic

C. Not active

D. Batch

Correct Answer: BC

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#### **QUESTION 12**

You are creating a sales order.

You need to use the Capable to Promise (CTP) option as the Delivery date control setting. What must you do first? (Each correct answer presents part of the solution. Choose two.)

A. Set the Automatic planning value on the Kanban rule to 1.

B. set the sales lead time to 0 days.

C. Set up a dynamic plan and assign it to the Master Planning parameters.

D. Set the configuration key for Master Planning.

Correct Answer: CD

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